

5-Flute Ball - Variable Index



AlCrNX Coated

Variable Index, 5-Flute, Ball End, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	AlCrNX Coated Part #
1/8	.1250	1/4	1-1/2	1/8	REX5390
1/8	.1250	1/2	1-1/2	1/8	REX5391
1/8	.1250	3/4	2-1/2	1/8	REX5392
3/16	.1875	5/16	2	3/16	REX5393
3/16	.1875	9/16	2	3/16	REX5394
3/16	.1875	3/4	2-1/2	3/16	REX5395
1/4	.2500	3/8	2	1/4	REX5396
1/4	.2500	3/4	2-1/2	1/4	REX5397
1/4	.2500	1-1/8	3	1/4	REX5398
5/16	.3125	7/16	2	5/16	REX5399
5/16	.3125	13/16	2-1/2	5/16	REX5400
5/16	.3125	1-1/4	3	5/16	REX5401
5/16	.3125	2-1/8	4	5/16	REX5402
3/8	.3750	1/2	2	3/8	REX5403
3/8	.3750	1	2-1/2	3/8	REX5404
3/8	.3750	1-1/4	3	3/8	REX5405
3/8	.3750	1-5/8	3-1/2	3/8	REX5406
3/8	.3750	1-5/8	4	3/8	REX5407
3/8	.3750	2	4	3/8	REX5409
7/16	.4375	5/8	2-1/2	7/16	REX5411
7/16	.4375	1	2-3/4	7/16	REX5412
7/16	.4375	2	4	7/16	REX5413
1/2	.5000	5/8	2-1/2	1/2	REX5414
1/2	.5000	1	3	1/2	REX5415
1/2	.5000	1-1/4	3	1/2	REX5416
1/2	.5000	1-5/8	4	1/2	REX5417
1/2	.5000	1-5/8	6	1/2	REX5418
1/2	.5000	2-1/8	4	1/2	REX5419
1/2	.5000	2-5/8	5	1/2	REX5420
1/2	.5000	3-1/4	6	1/2	REX5421
5/8	.6250	3/4	3	5/8	REX5422
5/8	.6250	1-5/8	3-1/2	5/8	REX5423
5/8	.6250	2-1/8	4	5/8	REX5424
5/8	.6250	2-1/8	6	5/8	REX5425
5/8	.6250	2-5/8	5	5/8	REX5426
5/8	.6250	3-1/4	6	5/8	REX5427
5/8	.6250	4	6	5/8	REX5428
3/4	.7500	1	3	3/4	REX5429
3/4	.7500	1-5/8	4	3/4	REX5430



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Tool application data pages 208-214.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.000, -0.001

For specific shank tolerance information please see page 200.